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# LIGNIN FRACTIONATION. COMPARATIVE STUDY BETWEEN TWO DIFFERENT METHODS: ULTRAFILTRATION AND SELECTIVE PRECIPITATION

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## INTRODUCTION



Lignin can be defined as a threedimensional polymeric structure that results from the condensation of p-hydroxyphenyl alcohol (H), guaiacyl alcohol (G) and syringyl alcohol (S).

#### LIGNIN FRACCIONATION

Lignin structure (Adler)



#### ULTRAFILTRATION



Lignin separation and fractionation by ultrafiltration. Separation and purification technology 71 (2010) 38-43

### **METHODS**

#### **SELECTIVE PRECIPITATION**





Characterization of lignins obtained by selective precipitation. Separation and purification technology 68 (2009) 193–198.

### RESULTS

GPC

ULTRAFILTRATION				
Fraction	M <sub>n</sub>	$M_{w}$	$M_w/M_n$	
Rough	1879	5654	3.01	
> 15 KDa	2032	6300	3.10	
15 KDa	1891	3544	1.87	
10 KDa	946	2022	2.14	
5 KDa	940	1806	1.92	

SELECTIVE PRECIPITATION				
Fraction	Mn	$M_{w}$	$M_w/M_n$	
pH = 0.72	1908	3501	1.84	
pH = 2.57	1311	2432	1.86	
pH = 5.40	1142	2120	1.86	
pH = 6.50	1430	1990	1.40	
pH = 9.16	1550	2160	1.41	

*Comparative study of lignin fractionation by ultrafiltration and selective precipitation.* Chemical Engineering Journal 157 (2010) 93–99

### RESULTS

**FT-IR** 



Figure 1. a) FT-IR spectra of the fractions obtained by ultrafiltration. b) Magnified region of FT-IR spectra of the ultrafiltatred fractions.

Figure 2. a) FT-IR spectra of the fractions obtained by selective precipitation. b) Magnified region of FT-IR spectra of the fractions obtained by selective precipitation.



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### RESULTS

#### <sup>1</sup>H-RMN



Figure 3. <sup>1</sup>H-NMR spectra of fractions obtained by membrane technology

Figure 4. <sup>1</sup>H-NMR spectra of fractions obtained by selective precipitation

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### **CONCLUSIONS AND AKNOWLEDGES**

• Selective precipitation and ultrafiltration are effective techniques to fractionate and to extract lignin from the black liquor.

• Ultrafiltration fractions were less contaminated with hemicelluloses. The right cut-off the weight average molecular weight can be controlled. Also slightly depolymerisation was reached.

•Differential precipitation is an easier and simpler technique and the energy consumption is lower.

• Depending on the future use of the lignin, the right technique to obtain the fractions has to be chosen.



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