#### CONTRIBUTION REGARDING THE CHARACTERIZATION OF SOME LIGNOSULFONATES



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# Transilvania University of Brasov view of the university Colin complex



### ABSTRACT

• Lignocellulosic materials, important natural renewable resources, contain cellulose, hemicellulose and lignins, these polymers possessing many active functional groups susceptible to reaction [1, 2].

• Based on the variety of functional groups, etherification, esterification, alkylation, hydroxyalkylation, graft copolymerization, crosslinking and oxidation reactions have been conducted to produce eco-materials with many practical applications [1, 2, 3].

### ABSTRACT

- A biorefinery is a facility that integrates biomass conversion processes and equipment to produce fuels, power, and chemicals from biomass.
- The lignosulfonates, by-products from paper industry, represent a seriously pollution source. For a better resource reutilization and environmental protection, is interesting to use lignosulfonates as chemical reactants, or chemical modify them to improve their properties [3,4,5,6].

#### CHARACTERIZATION OF LIGNOSULFONATES

#### • LSNH4

- LSFe = LSNH4 + Fe(NO3)3
- LSCr = LSNH4 + Na2Cr2O7
- LSFe2+Cr = LSNH4 + Fe(NO3)2 + Na2Cr2O7
- LSFe3+Cr = LSNH4 + Fe(NO3)3 + Na2Cr2O7
- LSAI = LSNH4 + AICI3

### CHARACTERIZATION OF LIGNOSULFONATES

#### Hydroxyl groups

- (a) reaction with phthalic anhydryde;
- (b) conductometric titration with LiOH
- Carbonyl groups
- (a) oximation method;
- (b) conductometric titration with HCl
- Carboxyl groups
- (a) ionic exchange method
- (b) conductometric titration with HCl

# Lignosulfonates characterization



# **Determination of hydroxyl groups**



# Determination of carbonyl and carboxyl groups



### IR absorption domain of lignosulfonates

Ligno- sulfonate	IR absorption domain (cm <sup>-1</sup> )										
LSNH <sub>4</sub>		1820- 1850		1600		1432- 1445			1170	1025	
LSFe	1950	1840- 1860	1780	1620- 1630	1505- 1550	1450	1370- 1390	1265	1190	1040	940
LSCr	1920-1990	1860- 1890	1780	1610- 1630	1510- 1540	1450	1370- 1390	1265	1190	1040	910- 980
LSFe <sup>3+</sup> Cr	1900-1990	1840- 1890	1720- 1750	1600- 1620	1500- 1540	1430	1350- 1380	1420	1160- 1170	1020- 1090	915- 940
LSFe <sup>2+</sup> Cr	1930-1950	1820- 1870	1720- 1760	1600	1520	1440- 1490	1360	1250	1100- 1160	1020- 1080	980
Interpre- tation	-OH (ROH, ArOH)	-OH H <sub>2</sub> O	C=O lignin	-CH aryl	aryl lignin	-OH carbo-xyl	-CH aryl	OCH <sub>3</sub>	-SO <sub>3</sub> H	-SO <sub>3</sub> H	-OH phenol
		C=0	-COOH aryl	C=O lignin	-COO <sup>-</sup>	-CH <sub>2</sub> - lignin	-OH phenol	C=O lignin	-CH <sub>2</sub>	aryl	
				-COO <sup>-</sup>	-CONH <sub>2</sub>		COOH aryl	-OH phenol			

Wood preservation agents based on acrylic copolymers, LSFeCr and ZnO nanoparticles



Wood preservation agents based on acrylic copolymers, LSFeCr and ZnO nanoparticles - AFM analysis



# CONCLUSIONS

- The chemical modification of LSNH4 with metal cations performed by hydrolysis reactions of beta-etheric bonds from phenyl propane lignin structure, followed by oxidation of released hydroxyl groups to carbonyl and carboxyl groups.
- Due to the increased chemical reactive potential of the lignosulfonates they were used as reactive comonomers in the emulsion copolymerization of acrylic monomers, to obtain new wood eco-preservation agents [3-6].

## References

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