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# Characterization of tree and wood fractions for biorefinery applications

SARA JOHANSSON | COST FP0901 | TURKU SEPTEMBER 18, 2013



To characterize differences in *raw material composition* and *processability* of well-defined tree and wood fractions



Sveriges lantbruksuniversitet  
Swedish University of Agricultural Sciences

Institutionen för skogliga  
biomaterial och teknologi

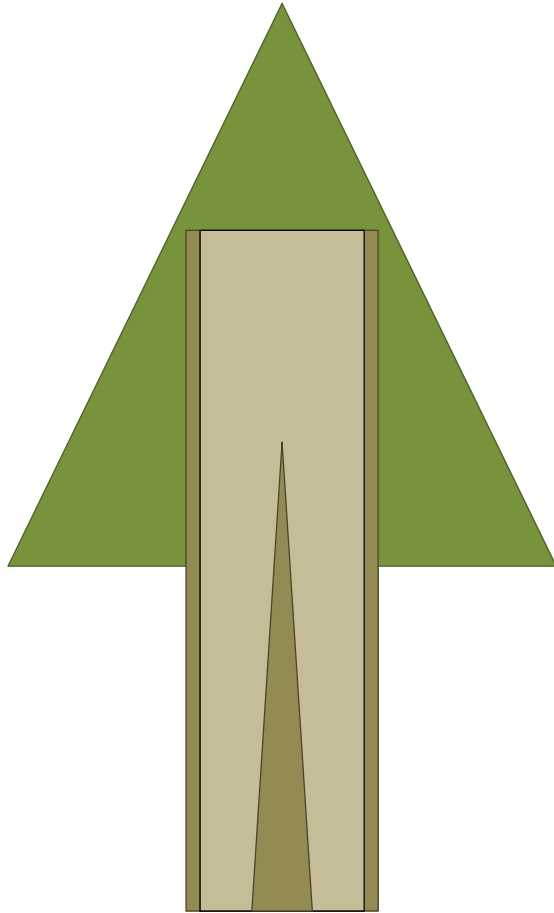
**Department of  
Forest Biomaterials  
and Technology**



**LUNDS UNIVERSITET**  
Lunds Tekniska Högskola

**Department of  
Chemical Engineering**

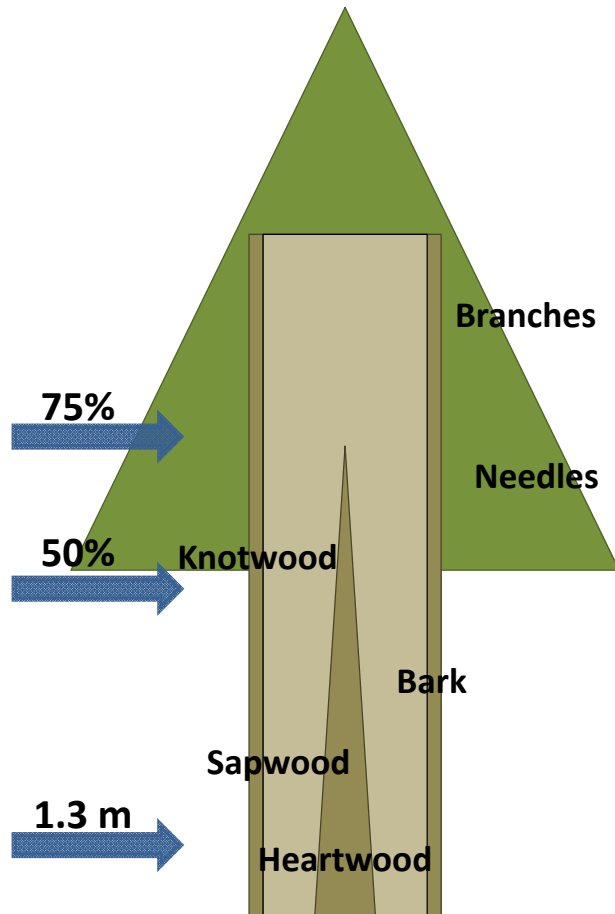
# 2 trees from SLU field trials



Scots pine  
(*Pinus sylvestris*)

- Tree 1
  - From clearcut stand
  - Dense population in youth
  - Slow growth
- Tree 5
  - From thinned stand
  - Extremely sparse population in youth
  - Fast growth

# Each tree divided into 9 fractions



- Needles
- Branches
- Sapwood
  - 1.3 m, 50%, 75%
- Heartwood
  - 1.3 m, 50%
- Knotwood
- Bark

# Objectives of the work in Lund

- **Raw material analysis**
  - Moisture and ash content
  - Total extractives content
  - Structural carbohydrates and lignin
- **Pretreatment**
  - Solid fraction
    - Carbohydrates and lignin
  - Liquid fraction
    - Mono and oligosaccharides
    - Furans and acetic acid
  - Yields and recoveries
- **Enzymatic hydrolysis**
  - Carbohydrates and lignin
  - Overall glucose yield



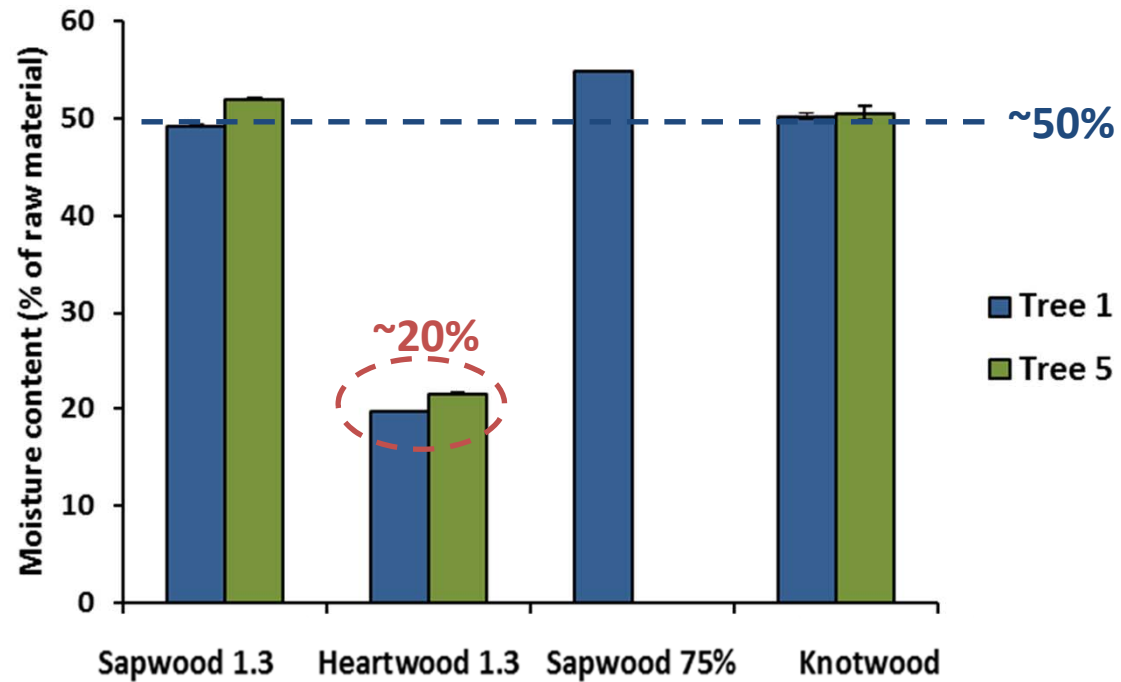


Raw material



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# Moisture content



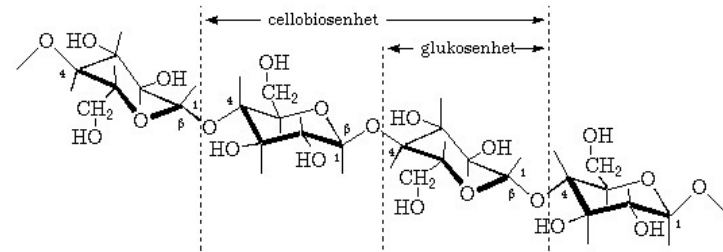
**Heartwood is considerably drier than other fractions**

# The composition of pine

Percent dry weight composition

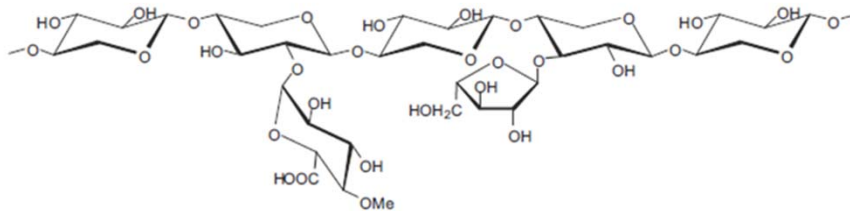
Glucan	Mannan	Xylan	Lignin
46	12	9	30

*Handbook on Bioethanol*, ed. Wyman C.E.

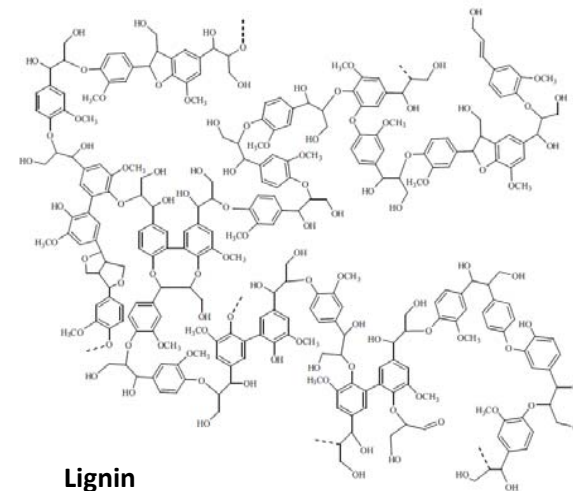
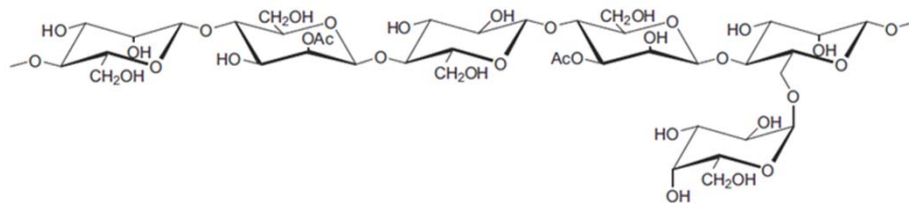


**Cellulose**

**Arabinoglucuronoxylan**



**Galactoglucomannan**



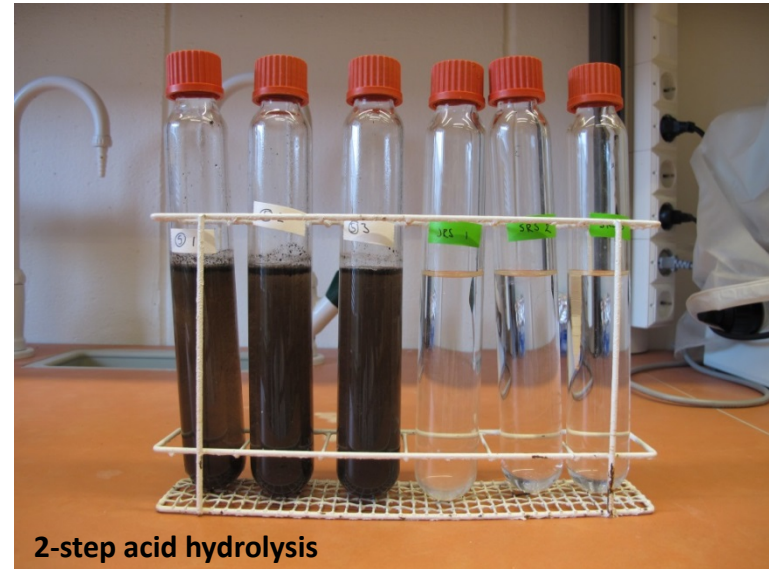
**Lignin**

*Pulp and Paper Chemistry and Technology*, ed. Ek, Gellerstedt, Henriksson

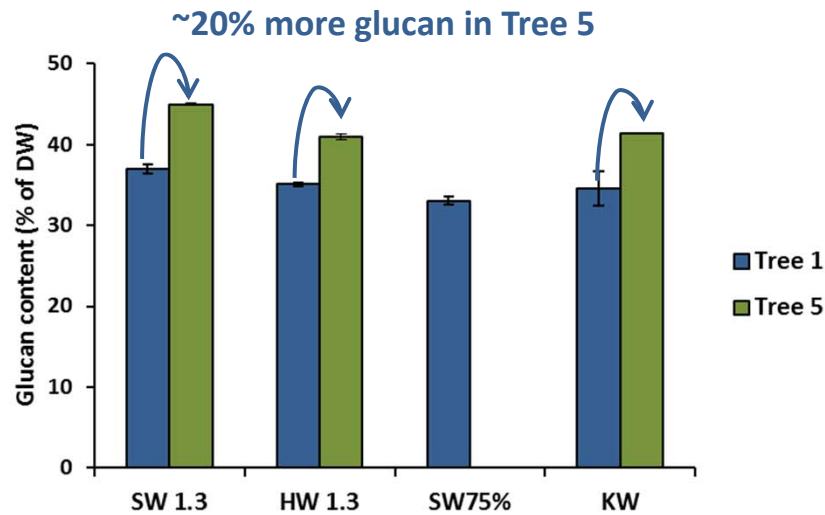


# Raw material analysis

- 2-step acid hydrolysis
  - strong acid
    - 30°C, 60 min
  - dilute acid
    - 120°C, 60 min
- Klason and acid soluble lignin
- HPLC used for sugar analysis

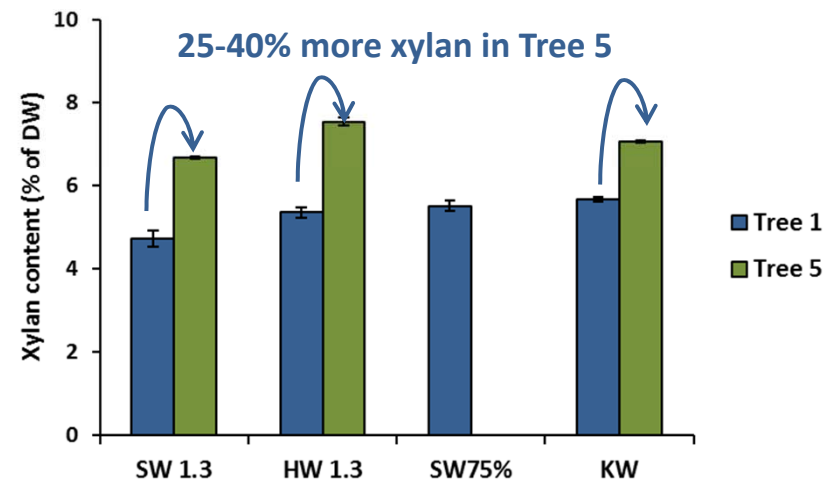
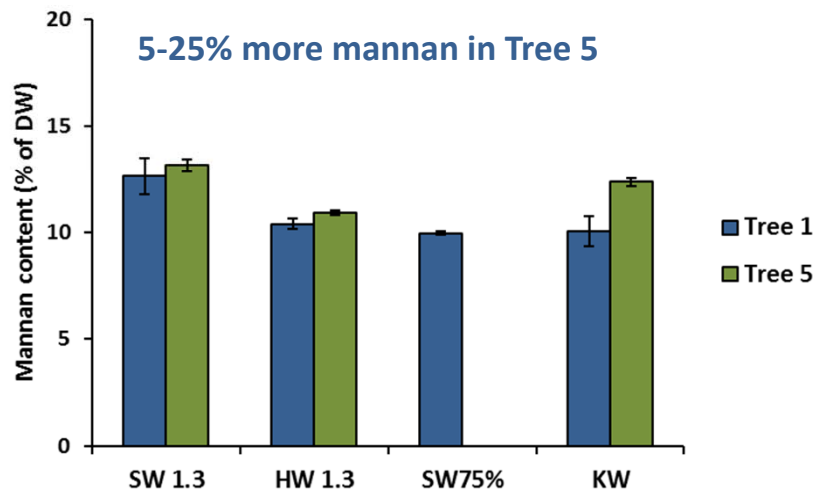


# Carbohydrates



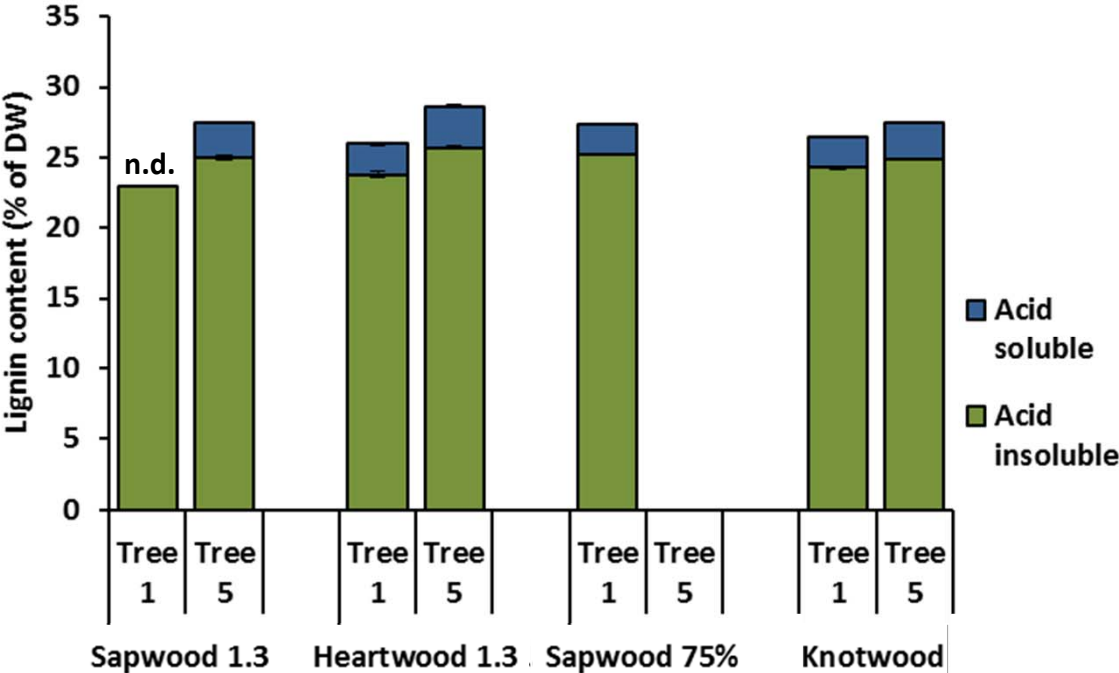
Bigger difference between the trees than within the trees (glu and xyl)

10-25% difference within the trees



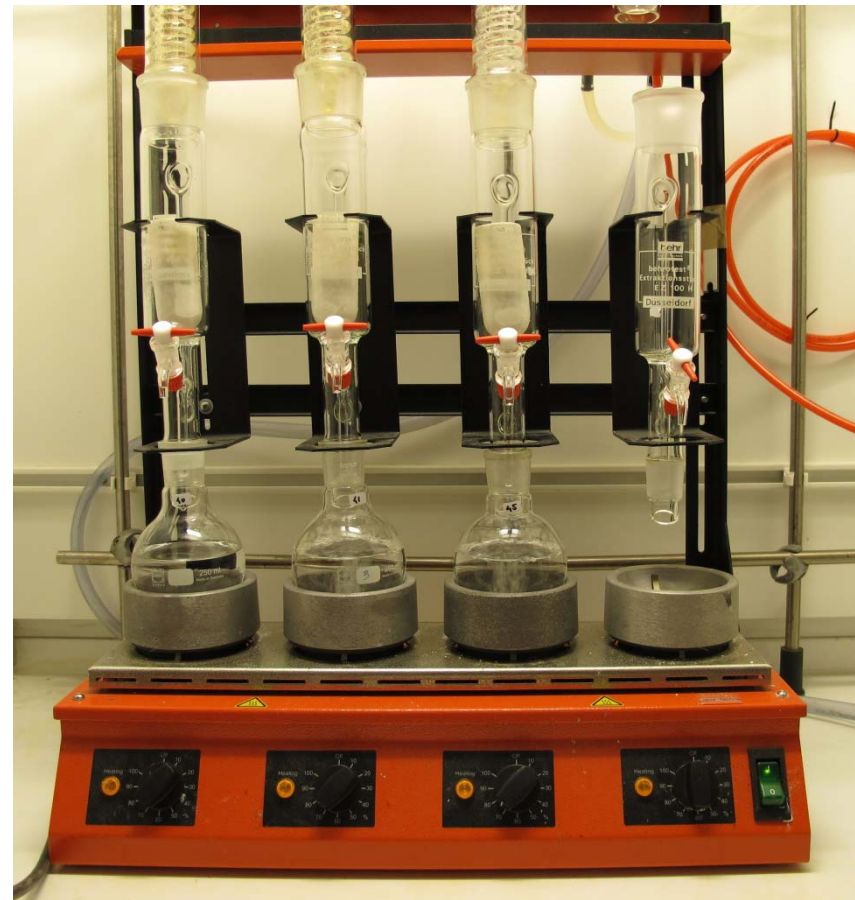
# Lignin content

The faster grown tree (5) has a slightly higher lignin content than the slower grown tree

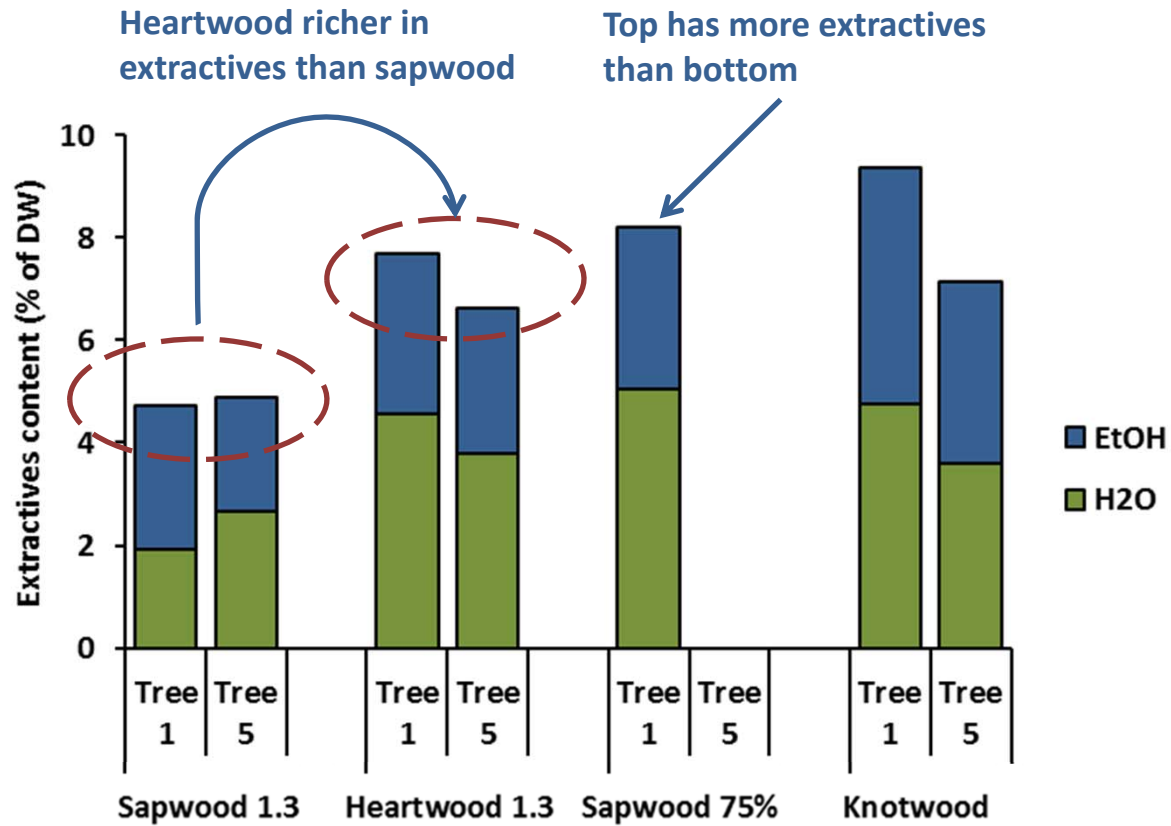


# Extraction

- Soxhlet extraction
  - Water
  - Ethanol
- Extraction before raw material analysis
  - To assess extractives content
  - Extractives may disturb results



# Extractives



## Hydrophilic

- Salts
- Sugars
- Lignans
- Fenols
  - fungicides

## Hydrophobic

- Fats and fatty acids
- Waxes
- Terpenes
  - "pine smell"

# Summary

## Raw material

- The faster grown tree richer in carbohydrates than the slower grown tree
- Heartwood richer in extractives than sapwood
- Top has more extractives than bottom (of the trunk)



# Pretreatment

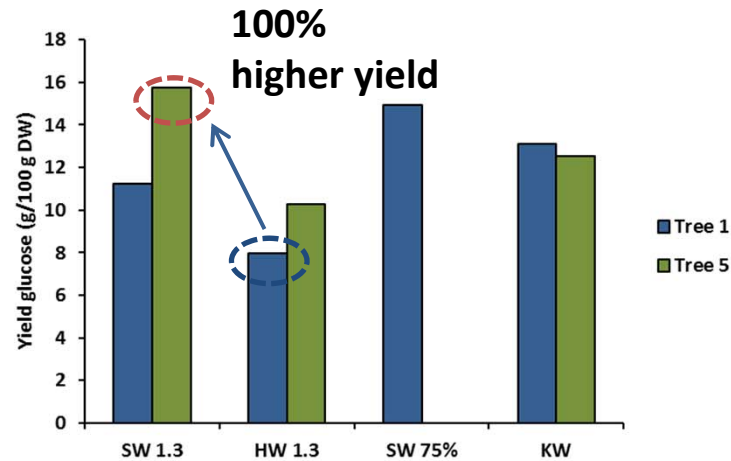


## Steam pretreatment

- 2.5% SO<sub>2</sub> (based on moisture content)
- 210°C
- 5 minutes



# Yields of mono and oligosaccharides after pretreatment

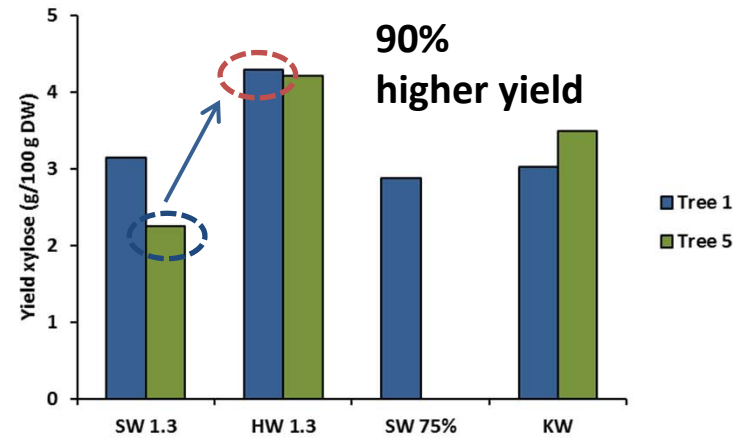
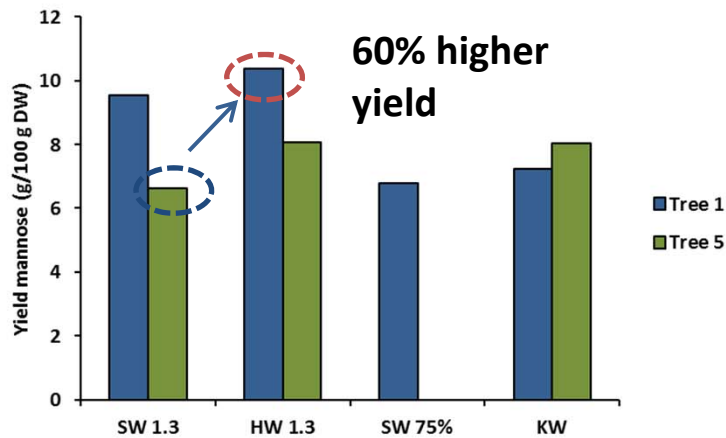


## Sapwood 1.3 m Tree 5 (fast growth)

- Highest glucose yield
- Lowest mannose and xylose yields

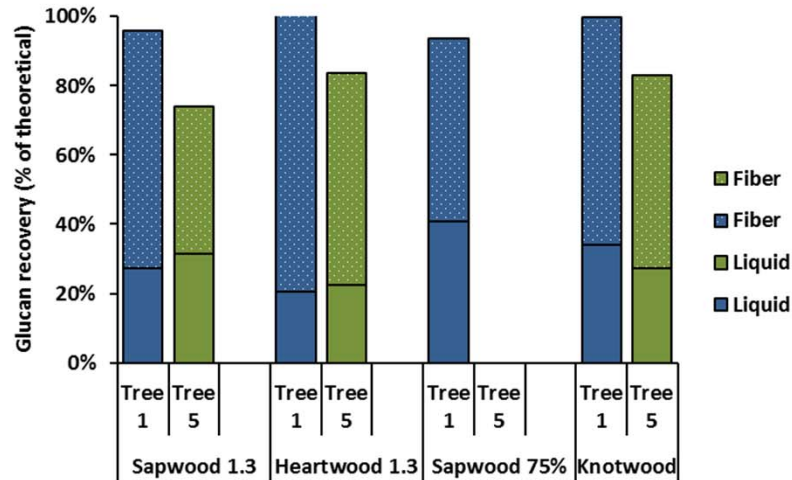
## Heartwood 1.3 m Tree 1 (slow growth)

- Lowest glucose yield
- Highest mannose and xylose yields



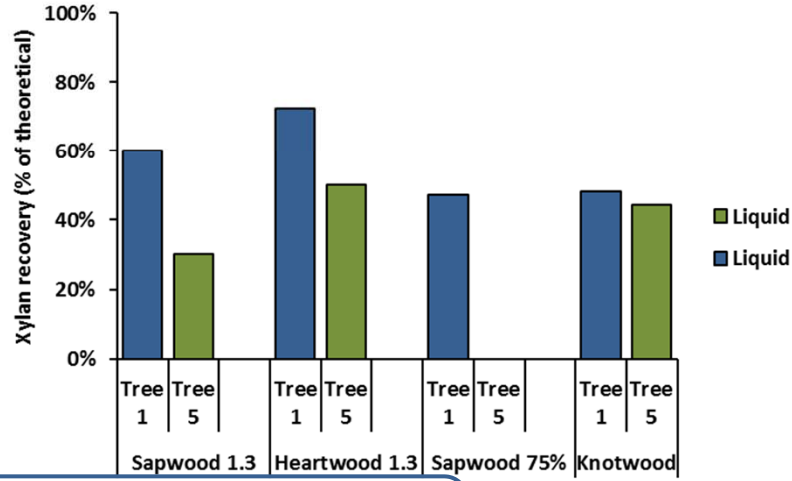
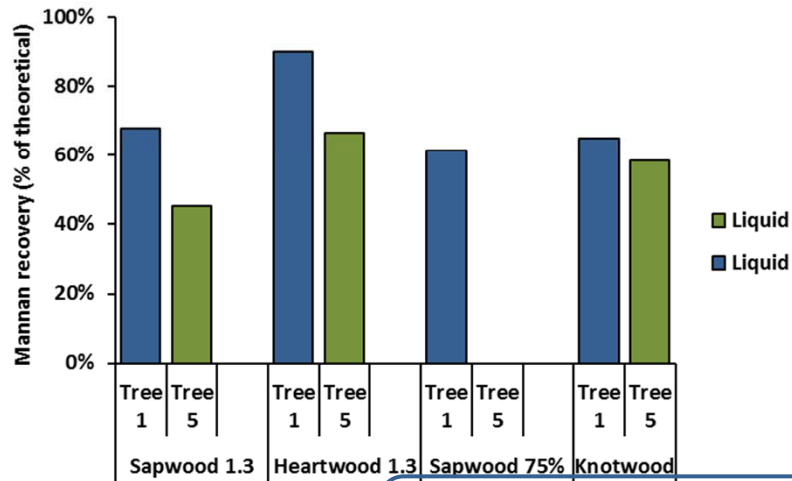


# Recovery of carbohydrates after pretreatment



Less sugars recovered from the faster grown tree  
 -> pretreatment acted more severely

Hemicellulose more easily hydrolyzed than cellulose  
 -> lower recoveries of mannan and xylan compared to glucan



Heartwood has somewhat higher recoveries of hemicellulose than other fractions

# Hydrolysis of lignocellulose

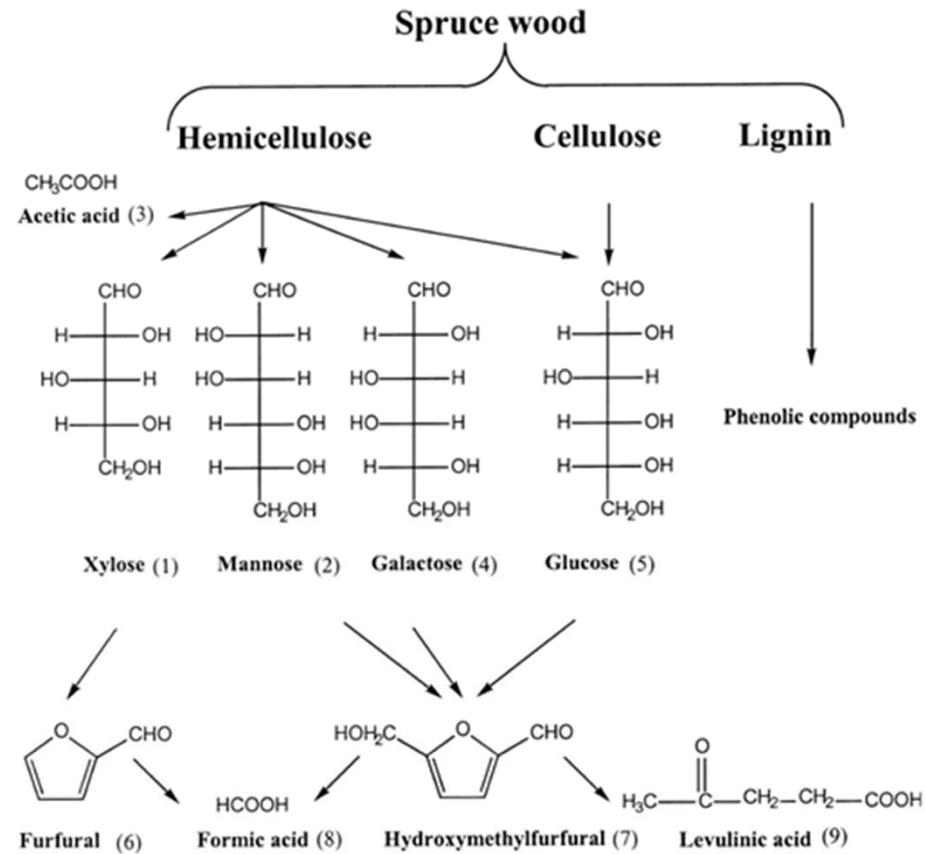
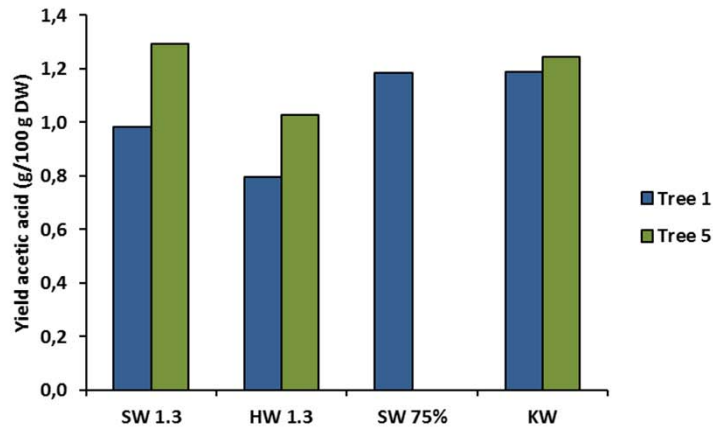
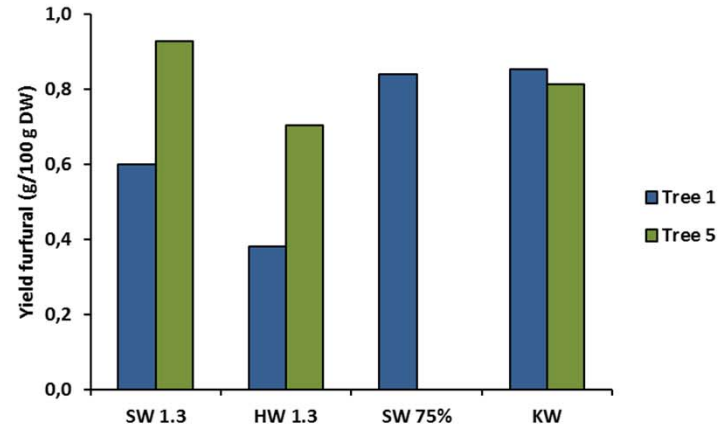
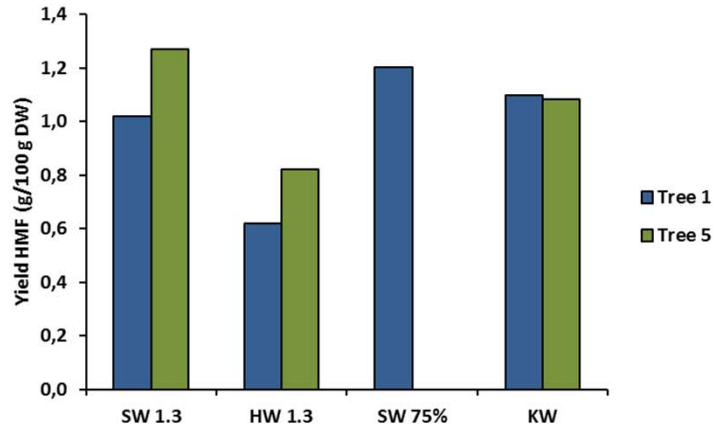


Fig. 1. Reactions occurring during hydrolysis of lignocellulosic materials. The furan derivatives and phenolic compounds will react further to form some polymeric material.

# Yields of furans and acetic acid after pretreatment



The faster grown tree yielded more furans and acetic acid from sapwood and heartwood fractions

Knotwood had similar yields for both trees

Heartwood had lower yields than other fractions

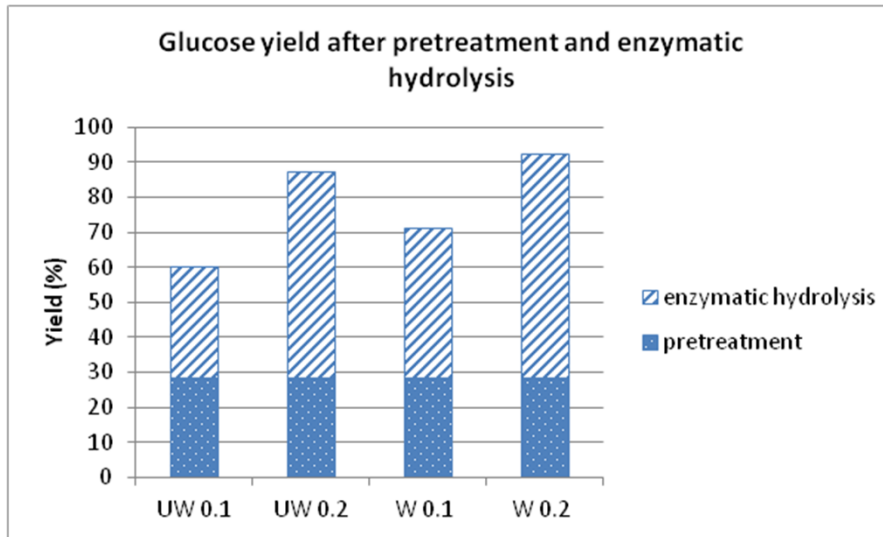
# Summary

## Pretreatment

- **All hemicellulose solubilized at the conditions used**
  - Glucan was recovered in fiber as well as in liquid fraction of the pretreated slurry
  - Mannan and xylan only recovered in the liquid fraction
- **The pretreatment acted harsher on the faster grown tree**
  - Lower carbohydrate recoveries than the slow grown tree
  - Higher yields of furans from sapwood and heartwood
    - knotwood had similar yields from the two trees
  - Lower WIS content than the slower grown tree
- **Heartwood withstood the pretreatment better than other fractions**
  - Higher recoveries of carbohydrates
  - Lower yields of furans



# Enzymatic hydrolysis



	Conv. E.H (%) <sup>1</sup>	Overall yield (%) <sup>2</sup>
<b>UW 0.1</b>	40	60
<b>UW 0.2</b>	76	87
<b>W 0.1</b>	56	71
<b>W 0.2</b>	86	92

<sup>1</sup> Final conversion, based on glucan content in pretreated material

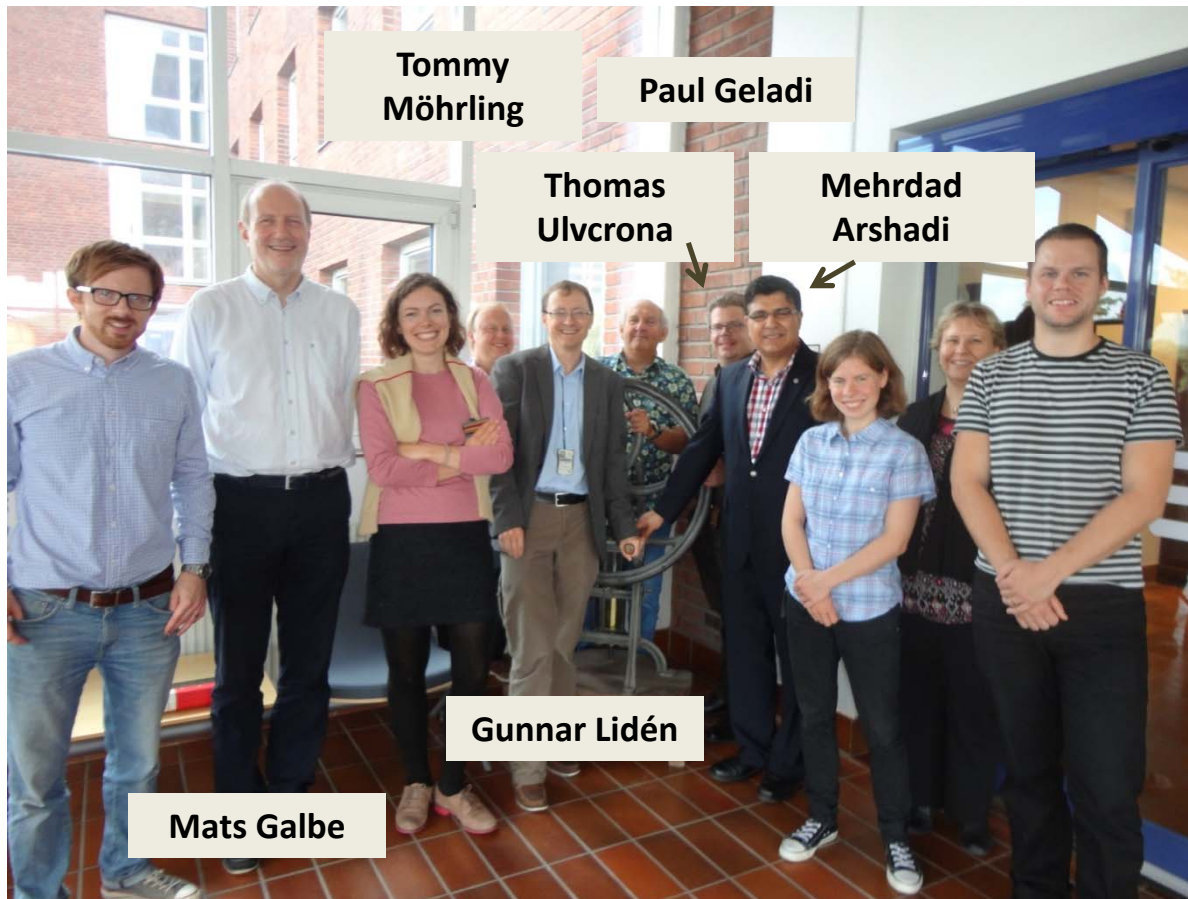
<sup>2</sup> Overall glucose yield after pretreatment and enzymatic hydrolysis, based on glucan content in the raw material

- Sapwood (1.3 m) from slowgrown tree
- Washed and unwashed material
- 2 different enzyme dosages
  - 10 FPU/g WIS
  - 20 FPU/g WIS

# Outlook

- Pretreatments at different conditions
  - optimization
- Enzymatic hydrolysis of more pretreated material





***Thank you for your attention!***

**This work was financed by a grant from the Bo Rydin foundation**



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